TPS56100 HIGH-EFFICIENCY DSP POWER SUPPLY CONTROLLER

PWP PACKAGE (TOP VIEW)

IOUT NC \Box OCP_{IT} VHYST_L VREFB VSENSE^{II} ANAGND SLOWST^I BIAS_{LI} LODRV **LI** LOHIB_L DRVGND LOWDR \square DRV **C**

NC − Not Connected

FOR 5-V INPUT SYSTEMS SLVS201A − JUNE 1999 − REVISED JULY 1999

> **T** PWRGD \Box VP0 $T1$ VP1 \Box VP2 \Box VP3 \Box VP4 INHIBIT IOUTLO **LOSENSE HISENSE D**BOOTLO **T** HIGHDR \Box BOOT \Box V_{CC}

- \bullet **Single-Channel, 5-V Controller**
- \bullet **Synchronous-Rectifier Drivers for Greater Than 90% Efficiency**
- \bullet **Useable for All Common DSP Supply Voltages – Popular Output Voltage Options Set With Program Pins**
- \bullet **EVM Available**
- \bullet **Ideal for Applications With Current Ranges From 3 A to 30 A.**
- \bullet **Hysteretic Control Technique Enables Fast Transient Response — Ideal for 'C6000 or Multiple 'C5000 Applications**
- \bullet **Low Supply Current**
	- **− 3 mA in Operation**
	- **− 90** µ**A in Standby**
- \bullet **Power Good Output**
- \bullet **28-Pin TSSOP PowerPAD[™] Package**

description

The TPS56100 is a high-efficiency synchronous-buck regulator controller which provides an accurate programmable supply voltage to low-voltage digital signal processors, such as the 'C6x and 'C54x DSPs. An internal 5-bit DAC is used to program the reference voltage from 1.3 V to 2.6 V. Higher output voltages can be implemented using an external input resistive divider. The TPS56100 uses a fast hysteretic control method that provides a quick transient response. The propagation delay from the comparator input to the output driver is

application example

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testing of all para

description (continued)

less than 300 ns, even at maximum output current. Overcurrent shutdown and crossover protection combine to eliminate destructive faults in the output MOSFETs, thereby protecting the processor during operation. The slowstart current source is proportional to the reference voltage, thereby eliminating variation of the slowstart timing when changes are made to the output voltage. When the output drops to less than 93% of the nominal output voltage, PWRGD will pull the open-drain output low. The overvoltage circuit will disable the output drivers if the output voltage rises more than 15% above the nominal output voltage. The TPS56100 also includes an inhibit input to control power sequencing and undervoltage lockout thereby insuring the 5-V supply is within limits before the controller starts. The 2-A MOSFET drivers can power multiple MOSFETs in parallel to drive single or multiple DSPs and load currents up to 30 A. The high-side driver can be configured as a ground-referenced driver or as a floating bootstrap driver with the included internal bootstrap Schottky diode.

The TPS56100 is available in a 28-pin TSSOP PowerPAD package, which increases thermal efficiency and eliminates bulky heat sinks.

AVAILABLE OPTIONS

† The PWP package is also available taped and reel. To order, add an R to the end of the part number (e.g., TPS561000PWPR).

TPS56100 HIGH-EFFICIENCY DSP POWER SUPPLY CONTROLLER

FOR 5-V INPUT SYSTEMS
SLVS201A – JUNE 1999 – REVISED JULY 1999

Terminal Functions

detailed description

VREF

The reference/voltage programming (VP) section consists of a temperature-compensated bandgap reference and a 5-bit voltage selection network. The 5 VP terminals are inputs to the VP selection network and are TTL-compatible inputs internally pulled up to 5 V. The VP codes conform to the Intel VRM 8.3 DC-DC Converter Specification for voltage settings between 1.8 V and 2.6 V, and they are decremented by 50 mV, down to 1.3 V, for the lower VP settings. Voltages higher than VREF can be implemented using an external resistive divider. Refer to Table 1 for the VP code settings. The output voltage of the VP network, V_{REF} , is within $\pm 1.5\%$ of the nominal setting over the VP range of 1.3 V to 2.6 V, including a junction temperature range of 0°C to +125°C. The output of the reference/VP network is indirectly brought out through a buffer to the V_{RFFR} pin. The voltage on this pin will be within 2% of V_{REF} . It is not recommended to drive loads with V_{REFB} , other than setting the hysteresis of the hysteretic comparator, because the current drawn from V_{RFFR} sets the charging current for the slowstart capacitor. Refer to the slowstart section for additional information.

hysteretic comparator

The hysteretic comparator regulates the output voltage of the synchronous-buck converter. The hysteresis is set by 2 external resistors and is centered about V_{RFF} . The 2 external resistors form a resistor divider from V_{RFFB} to ANAGND, with the output voltage connecting to the V_{HYST} pin. The hysteresis of the comparator will be equal to twice the voltage difference between the V_{REFB} and V_{HYST} pins. The propagation delay from the comparator inputs to the driver outputs is 300 ns (maximum). The maximum hysteresis setting is 60 mV.

low-side driver

The low-side driver is designed to drive low-Rds(on) n-channel MOSFETs. The current rating of the driver is 2 A, source and sink. The bias to the low-side driver is derived from DRV.

high-side driver

The high-side driver is designed to drive low-Rds(on) n-channel MOSFETs. The current rating of the driver is 2 A, source and sink. The high-side driver can be configured either as a ground-referenced driver or as a floating bootstrap driver. When configured as a floating driver, the bias voltage to the driver is developed from DRV. The internal bootstrap diode connected between the DRV and BOOT pins is a Schottky for improved drive efficiency. The maximum voltage that can be applied between BOOT and DRVGND is 30 V. The driver can be referenced to ground by connecting BOOTLO to DRVGND, and connecting BOOT to a voltage supply.

deadtime control

Deadtime control prevents shoot-through current from flowing through the main power FETs during switching transitions by actively controlling the turnon times of the MOSFET drivers. The high-side driver is not allowed to turn on until the gate-drive voltage to the low-side FETs is below 2 V; the low-side driver is not allowed to turn on until the voltage at the junction of the high-side and low-side FETs (Vphase) is below 2 V.

current sensing

Current sensing is achieved by sampling and holding the voltage across the high-side power FETs while the high-side FETs are on. The sampling network consists of an internal 85-Ω switch and an external ceramic hold capacitor. Recommended value of the hold capacitor is between 0.033 μ F and 0.1 μ F. Internal logic controls the turnon and turnoff of the sample/hold switch such that the switch does not turn on until the Vphase voltage transitions high, and the switch turns off when the input to the high-side driver goes low. The sampling will occur only when the high-side FETs are conducting current. The voltage on the IOUT pin equals 2 times the sensed high-side voltage. In applications where a higher accuracy in current sensing is required, a sense resistor can be placed in series with the high-side FETs, and the voltage across the sense resistor can be sampled by the current sensing circuit.

detailed description (continued)

inhibit

INHIBIT is a TTL-compatible digital input used to enable the controller. When INHIBIT is low, the output drivers are low and the slowstart capacitor is discharged. When INHIBIT goes high, the short across the slowstart capacitor is released and normal converter operation begins. The 5-V supply must be above UVLO thresholds before the controller is allowed to start up. The inhibit start threshold is 2.1 V and the hysteresis is 100 mV for the INHIBIT comparator.

V_{CC} undervoltage lockout (UVLO)

The undervoltage lockout circuit disables the controller while the V_{CC} supply is below the 4-V start threshold during power up. When the controller is disabled, the output drivers will be low and the slowstart capacitor is discharged. When V_{CC} exceeds the start threshold, the short across the slowstart capacitor is released and normal converter operation begins. There is a 0.5-V hysteresis in the undervoltage lockout circuit for noise immunity.

slowstart

The slowstart circuit controls the rate at which V_O powers up. A capacitor is connected between SLOWST and ANAGND and is charged by an internal current source. The current source is proportional to the reference voltage, so that the charging rate of CSLOWST is proportional to the reference voltage. By making the charging current proportional to V_{REF} , the power-up time for V_{O} will be independent of V_{REF} . Thus, C_{SLOWST} can remain the same value for all VP settings. The slowstart charging current is determined by the following equation:

 $I_{\text{slowstart}} = I(V_{\text{RFFB}}) / 5$ (amps)

Where $I(V_{RFFB})$ is the current flowing out of V_{RFFB} .

It is recommended that no additional loads be connected to V_{RFFB} , other than the resistor divider for setting the hysteresis voltage. The maximum current that can be sourced by the V_{RFFB} circuit is 500 μ A. The equation for setting the slowstart time is:

 $t_{SLOWST} = 5 \times C_{SLOWST} \times R_{VREF}$ (seconds)

Where R_{VRFFB} is the total external resistance from V_{RFFB} to ANAGND.

power good

The power-good circuit monitors for an undervoltage condition on V_O . If V_O is 7% below V_{REF} , then the PWRGD pin is pulled low. PWRGD is an open-drain output.

overvoltage protection

The overvoltage protection (OVP) circuit monitors V_O for an overvoltage condition. If V_O is 15% above V_{REF}, then a fault latch is set and both output drivers are turned off. The latch will remain set until V_{CC} goes below the undervoltage lockout value or INHIBIT is low. A 3-µs deglitch timer is included for noise immunity. Refer to the LODRV section for information on how to protect the microprocessor against overvoltages due to a shorted high-side power FET.

detailed description (continued)

overcurrent protection

The overcurrent protection (OCP) circuit monitors the current through the high-side FET. The overcurrent threshold is adjustable with an external resistor divider between IOUT and ANAGND, with the divider voltage connected to the OCP pin. If the voltage on OCP exceeds 100 mV, then a fault latch is set and the output drivers are turned off. The latch will remain set until V_{CC} goes below the undervoltage lockout value and back up above 3.6 V or INHIBIT is similarly brought below its stop threshold and back above its start threshold. A 3-µs deglitch timer is included for noise immunity. The OCP circuit is also designed to protect the high-side power FET against a short-to-ground fault on the terminal common to both power FETs.

LODRV

The LODRV circuit is designed to protect the microprocessor against overvoltages that can occur if the high-side power FETs become shorted. External components sensing an overvoltage condition are required to use this feature. When an overvoltage fault occurs, the low-side FETs are used as a crowbar. LODRV is pulled low and the low-side FET will be turned on, overriding all control signals inside the TPS5210 controller. The crowbar action will short the input supply to ground through the faulted high-side FETs and the low-side FETs. A fuse in series with V_{in} should be added to disconnect the short circuit.

Table 1. Voltage Programming Codes

Table 1. Voltage Programming Codes (Continued)

absolute maximum ratings over operating virtual junction temperature (unless otherwise noted)†

† Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

NOTE 1: Unless otherwise specified, all voltages are with respect to ANAGND.

DISSIPATION RATING TABLE

recommended operating conditions

† Not recommended to load VREFB other than to set hystersis since IVREFB sets slowstart time.

electrical characteristics over recommended operating virtual junction temperature range, V_{CC} = 5 V (unless otherwise noted)

reference/voltage programming

NOTES: 2. Cumulative reference accuracy is the combined accuracy of the reference voltage and the input offset voltage of the hysteretic comparator. Cumulative accuracy equals the average of the high-level and low-level thresholds of the hysteretic comparator.

3. This parameter is ensured by design and is not production tested.

electrical characteristics over recommended operating virtual junction temperature range, VCC = 5 V (unless otherwise noted) (continued)

power good

slowstart

NOTE 3: This parameter is ensured by design and is not production tested.

hysteretic comparator

NOTE 3: This parameter is ensured by design and is not production tested.

thermal shutdown

NOTE 3: This parameter is ensured by design and is not production tested.

electrical characteristics over recommended operating virtual junction temperature range, VCC = 5 V (unless otherwise noted) (continued)

high-side VDS sensing

NOTE 3. This parameter is ensured by design and is not production tested.

inhibit

overvoltage protection

NOTE 3: This parameter is ensured by design and is not production tested.

overcurrent protection

electrical characteristics over recommended operating virtual junction temperature range, VCC = 5 V (unless otherwise noted) (continued)

deadtime

NOTE 3: This parameter is ensured by design and is not production tested.

LODRV

input undervoltage lockout

electrical characteristics over recommended operating virtual junction temperature range, VCC = 5 V (unless otherwise noted) (continued)

output drivers

NOTES: 3. This parameter is ensured by design and is not production tested.

4. The pullup/pulldown circuits of the drivers are bipolar and MOSFET transistors in parallel. The peak output current rating is the combined current from the bipolar and MOSFET transistors. The output resistance is the $R_{ds(0n)}$ of the MOSFET transistor when the voltage on the driver output is less than the saturation voltage of the bipolar transistor.

supply current

NOTE 3: This parameter is ensured by design and is not production tested.

switching characteristics over recommended operating virtual-junction temperature range, V_{CC} = 5 \bar{V} (unless otherwise noted)

NOTE 3: This parameter is ensured by design and is not production tested.

The hysteretic-type controller method used in the TPS56100 controller gives very fast transient response for today's high-speed DSP applications. Traditional PWM-type controllers use an oscillator to control the timing of the control signals used to adjust the output voltage. During a transient load event, the PWM-type controller must wait until the next oscillator cycle to begin the output voltage adjustment process. This delay causes output droop (or overshoot) and longer recovery times. Hysteretic-type controllers, such as the TPS56100, are self-oscillating and require no cycle-time to begin the recovery process. Hysteretic controllers have extremely high gain and are sensitive to noise. The TPS56100 has internal low-pass noise filters to eliminate much of this problem, however an external RC low-pass filter between the output and VSENSE input is recommended.

The TPS56100 controller includes all of the functions necessary for a dependable high-efficiency power converter. High-current synchronous MOSFET drivers are used for fast, low-loss switching allowing for efficiencies greater than 90%. An internal bootstrap circuit provides the high-side drive voltage necessary for the upper n-channel MOSFET. Overcurrent protection protects the power supply in case of load faults. Overvoltage protection protects the load in case of high-side switch failure. Programmable hysteresis allows users to tailor the output ripple and operating frequency to suit their needs. Slowstart provides a controlled rampup time for the output voltage eliminating output overshoot. Inhibit is provided for sequencing of the converter in multiple-voltage circuits. Power good provides an indication that the output voltage is within operating limits. The design of each of these functions is discussed in detail in the following. Refer to Figure 19 for location of components discussed in the following.

frequency calculation

A detailed derivation of frequency calculation is shown in the application report, Designing Fast Response Synchronous Buck Regulators Using the TPS5210, TI Literature number SLVA044. When less accurate results are acceptable, the simplified equation shown below can be used:

$$
f_{s} \cong \frac{\left(V_{O} \times \left[V_{I} - V_{O}\right] \times ESR\right)}{\left(V_{I} \times L \times Hysteresis Window\right)}
$$

control section

Below are the equations needed to select the various components within the control section. Component reference numbers refer to the example application given at the end of this section. Details and the derivations of the equations used in this section are available in the application report Designing Fast Response Synchronous Buck Regulators Using the TPS5210, TI Literature number SLVA044.

output voltage selection

Of course the most important function of the power supply is to regulate the output voltage to a specific value. Values between 1.3 V and 2.6 V can be easily set by shorting the correct VP inputs to ground. Values above the maximum reference voltage (2.6 V) can be set by changing the reference voltage to any convenient voltage within its range and selecting values for R2 and R3 to give the correct output. Select R3:

R3 << than VREF/IBIAS(VSENSE); a recommended value is 10 kΩ

Then, calculate R2 using:

$$
V_{\text{O}} = V_{\text{REF}} \left(1 + \frac{\text{R2}}{\text{R3}} \right)
$$
 or R2 = $\frac{\text{R3} \times (V_{\text{O}} - V_{\text{REF}})}{V_{\text{REF}}}$

R2 and R3 can also be used to make small adjusts to the output voltage within the reference-voltage range. If there is no need to adjust the output voltage, R3 can be eliminated. R2, R3 (if used), and C7 are used as a noise filter; calculate using:

$$
C7 = \frac{150 \text{ ns}}{(R2 \parallel R3)}
$$

Recommended values for 3.3 V: V_{REF} = 1.65 V, R3 = 1.00 kΩ, R2 = 1.00 kΩ, and C7 = 100 pF.

slowstart timing

Slowstart reduces the start-up stresses on the power-stage components and reduces the input current surge. Slowstart timing is a function of the reference-voltage current (determined by R5) and is independent of the reference voltage. The first step in setting slowstart timing will be to determine R5:

R5 should be between 7 k Ω and 300 k Ω , a recommended value is 20 k Ω .

slowstart timing (continued)

Set the slowstart timing using the formula:

$$
\text{C5 = } \frac{\text{t}_{\text{SS}}}{\left(5 \times \text{R}_{\text{VREFB}}\right)} \cong \frac{\text{t}_{\text{SS}}}{\left(5 \times \text{R5}\right)}
$$

Where

 $C5 =$ Slowstart capacitance in μ F t_{SS} = Slowstart timing in μ s R_{VRFFB} = Resistance from VREFB to GND in ohms (\approx R5)

hysteresis voltage

A hysteretic controller regulates by self-oscillation, thus requiring a small ripple voltage on the output which the input comparator uses for sensing. Once selected, the TPS56100 hysteresis is proportional to the reference voltage; programming Vref to a new value automatically adjusts the hysteresis to be the same percentage of Vref. The actual output ripple voltage is the combination of the hysteresis voltage, overshoot caused by internal delays, and the output capacitor characteristics. Figure 19 shows the hysteresis window voltage (V_{HI} to V_{IO}) and the output voltage ripple (V_{MAX} to V_{MIN}). Since the output current from VREFB should be less than 500 µA, the total divider resistance (R4 + R5) should be greater than 7 kΩ. The hysteresis voltage should be no greater than 60 mV so R5 will dominate the divider.

Figure 18. Output Ripple

APPLICATION INFORMATION

hysteresis voltage (continued)

The upper divider resistor, R4, is calculated using:

$$
R4 = \frac{\text{Hysteresis Window}}{2 \times (\text{VREFB} - \text{Hysteresis Window})} \times R5 \cong \frac{V_{\text{H}YST}(\%)}{(2 \times 100)} \times R5
$$

Where

Hysteresis Window = the desired peak-to-peak hysteresis voltage. VREFB = selected reference voltage. V_{HYST} (%) = [(Hysteresis Window)/VREFB] * 100 < $V_{O(Ripole)(P-P)}$ (%)

current limit

Current limit can be implemented using the on-resistance of the upper FETs as the sensing element. Select R7:

$$
R7 \le \frac{V_{OCP}}{I_{Bias(OCP)}} \le \frac{0.1 \text{ V}}{(100 \times 100 \text{ nA})} \le 10 \text{ k}\Omega \text{ (A recommended value is 1 k}\Omega)
$$

The IOUT signal is used to drive the current limit divider. The voltage at IOUT at the output current trip point will be:

$$
V_{IOUT(Trip)} = \frac{\left(2 \times R_{DS(ON)} \times TF\right)}{NumFETs} \times I_{O(Trip)}
$$

Where

NumFETS = Number of upper FETS in Parallel. $TF = R_{DS(ON)}$ temperature correction factor. $I_{\text{O(Trip)}}$ = Desired output current trip level (A).

Calculate R6 using:

$$
R6 = \left(\frac{V_{IOUT(Trip)}}{0.1 \text{ V}} - 1\right) \times R7
$$

Note that since R_{DS(ON)} of MOSFETs can vary from lot to lot and with temperature, tight current-limit control (less than 1.5 x I_O) using this method is not practical. If tight control is required, an external current-sense resistor in series with the drain of the upper FET can be used with HISENSE and LOSENSE connected across the resistor.

application example

Below is a typical application schematic. The circuit can be divided into the power-stage section and the control-circuit section. The power stage must be tailored to the input/output requirements of the application. The control circuit is basically the same for all applications with some minor tweaking of specific values.

Figure 19. Typical Application Schematic

APPLICATION INFORMATION

application example (continued)

Table 2. Power Stage Components

† Nominal frequency measured with Vo set to 1.5 V.

The values listed above are recommendations based on actual test circuits. Many variations of the above are possible based upon the desires and/or requirements of the user. Performance of the circuit is equally, if not more, dependent upon the layout than on the specific components, as long as the device parameters are not exceeded. Fast-response, low-noise circuits require critical attention to the layout details. Even though the operating frequencies of typical power supplies are relatively low compared to today's microprocessor circuits, the power levels and edge rates can cause severe problems both in the supply and the load. The power stage, having the highest current levels and greatest dv/dt rates, should be given the greatest attention.

layout guidelines

Good power supply results will only occur when care is given to proper design and layout. Layout will affect noise pickup and generation and can cause a good design to perform with less than expected results. With a range of currents from milliamps to tens or even hundreds of amps, good power supply layout is much more difficult than most general PCB designs. The general design should proceed from the switching node to the output, then back to the driver section and, finally, place the low-level components. Below are several specific points to consider before layout of a TPS56100 design begins.

- 1. All sensitive analog components should be referenced to ANAGND. These include components connected to SLOWST, IOUT, OCP, VSENSE, VREFB, VHYST, BIAS, and LOHIB.
- 2. Analog ground and drive ground should be isolated as much as possible. Ideally, analog ground will connect to the ground side of the bulk storage capacitors on V_O , and drive ground will connect to the main ground plane close to the source of the low-side FET.
- 3. Connections from the drivers to the gate of the power FETs should be as short and wide as possible to reduce stray inductance. This becomes more critical if external gate resistors are not being used.
- 4. The bypass capacitor for the DRV input should be placed close to the TPS56100 and be connected to DRVGND.
- 5. The bypass capacitor for V_{CC} should be placed close to the TPS56100 and be connected to AGND.
- 6. When configuring the high-side driver as a floating driver, the connection from BOOTLO to the power FETs should be as short and as wide as possible. The other pins that also connect to the power FETs, LOHIB and LOSENSE, should have a separate connection to the FETS since BOOTLO will have large peak currents flowing through it.
- 7. When configuring the high-side driver as a floating driver, the bootstrap capacitor (connected from BOOT to BOOTLO) should be placed close to the TPS56100.
- 8. When configuring the high-side driver as a ground-referenced driver, BOOTLO should be connected to DRVGND.
- 9. The bulk storage capacitors across V_1 should be placed close to the power FETS. High-frequency bypass capacitors should be placed in parallel with the bulk capacitors and connected close to the drain of the high-side FET and to the source of the low-side FET.
- 10. High-frequency bypass capacitors should be placed across the bulk storage capacitors on V_O .
- 11. HISENSE and LOSENSE should be connected very close to the drain and source, respectively, of the high-side FET. HISENSE and LOSENSE should be routed very close to each other to minimize differential-mode noise coupling to these traces. Ceramic decoupling capacitors should be placed close to where HISENSE connects to Vin, to reduce high-frequency noise coupling on HISENSE.

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PACKAGING INFORMATION

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check <http://www.ti.com/productcontent> for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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TAPE AND REEL INFORMATION

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

PACKAGE MATERIALS INFORMATION

*All dimensions are nominal

- NOTES: A All linear dimensions are in millimeters.
	- This drawing is subject to change without notice. В.
	- Body dimensions do not include mold flash or protrusions. Mold flash and protrusion shall not exceed 0.15 per side. $C.$
	- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 for information regarding recommended board layout. This document is available at www.ti.com <http://www.ti.com>.
	- E. Falls within JEDEC MO-153

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THERMAL INFORMATION

This PowerPAD™ package incorporates an exposed thermal pad that is designed to be attached to a printed circuit board (PCB). The thermal pad must be soldered directly to the PCB. After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For additional information on the PowerPAD package and how to take advantage of its heat dissipating abilities, refer to Technical Brief, PowerPAD Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 and Application Brief, PowerPAD Made Easy, Texas Instruments Literature No. SLMA004. Both documents are available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.

Top View

NOTE: All linear dimensions are in millimeters

Exposed Thermal Pad Dimensions

LAND PATTERN

PWP (R-PDSO-G28) PowerPAD[™]

NOTES:

- A. All linear dimensions are in millimeters. B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002, SLMA004, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <http://www.ti.com>. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.
- F. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads. PowerPAD is a trademark of Texas Instruments.

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